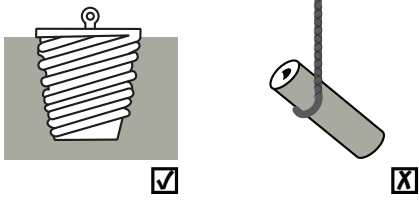
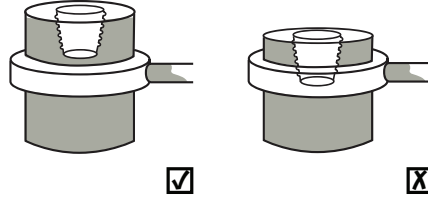


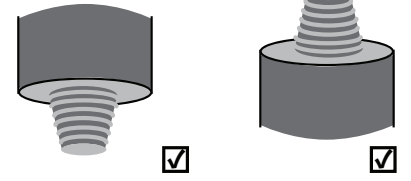
Use well-designed lifting plug



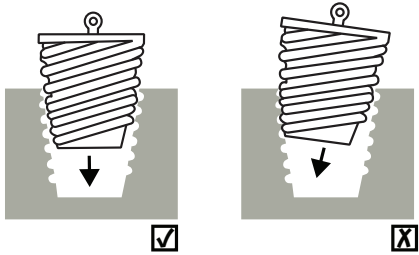
Clamp electrode below socket



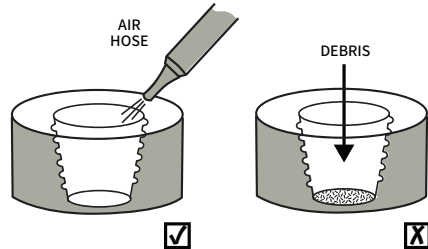
Insert nipple carefully either way, turn until hand-tight



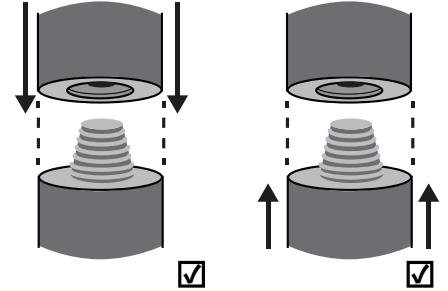
Insert plug carefully to avoid damaging threads



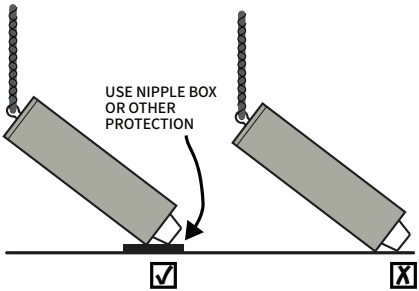
Blow thoroughly around socket to remove debris



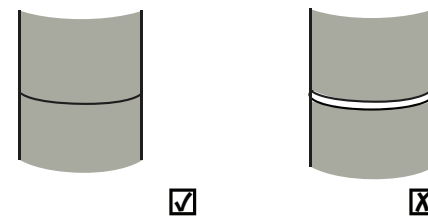
Hold new electrode using crone end raise electrode with nipple to join



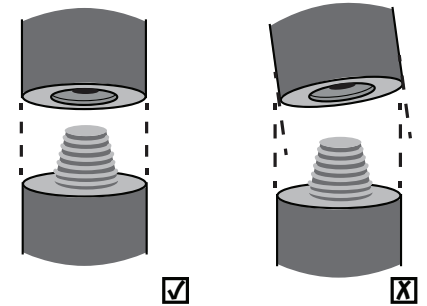
Lift electrode carefully to protect lower face (or nipple, if in lower socket) from dragging on floor



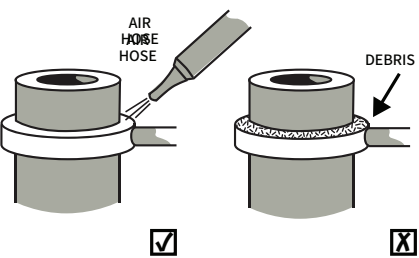
Blow thoroughly around socket to remove debris Tighten to recommended torques



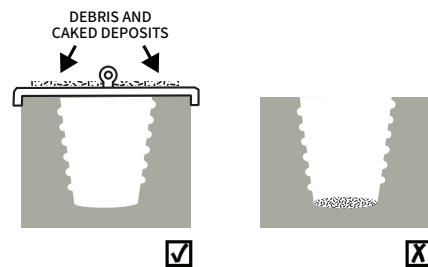
To avoid breaking or wearing threads, do not man-handle the joint



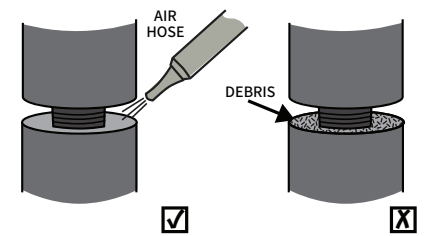
Clean electrode above contact pad before lowering electrode into holder



A metal or graphite cap over the top of electrodes in the holders will help to keep sockets free of debris and caked deposits



With faces about one inch apart, blow carefully all around joint to clean faces



## IMPORTANT

We have presented all information included in this literature in good faith and under the assumption of its reliability. However, it cannot be considered as part of our terms and conditions of sales, and it does not constitute a warranty. Furthermore, this information cannot be used without infringement on the patents of first parties.